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## Food packaging papers

### Butter and margarine wrapping paper



Outstanding grease resistance & excellent wet strength  
Direct or complex lamination wrapping  
Customizable with printing, colors and ink-free patterning  
Natural, sustainable and complying with local food contact regulations (BfR/FDA)

A range of sustainable grease-resistant wrapping papers to keep butter and margarine fresh and appealing.

### Find your perfect wrapping solution

As a leading butter and margarine wrapping materials supplier, Ahlstrom-Munksjö offers several technologies to meet your packaging needs:

Our Prepera® range, supported by Grease-Gard®, Grease-Gard® Fluorofree® and trulyNatural® technologies offers a variety of grease resistance levels and wet strength.

Find out more about our technologies here.

Our Sulpack® Genuine Vegetable Parchment range offers outstanding wet strength as well as an absolute & natural grease barrier with no chemical additives, making it a proud member of the FluoroFree® family. Thanks to Ahlstrom-Munksjö's unique production process, there are no fibers left on our wrapping paper or in your food products.

Additionally, the proprietary process to obtain Genuine Vegetable Parchment allows us to achieve these wonderful qualities in a 100% cellulose product with no coating, which is certified OK Compost Home and Industrial (EN13432).

Find out more about Genuine Vegetable Parchment technology here

### Suitable for direct print or complex lamination

When used as a direct wrap, our paper solutions can be printed. This option provides a more authentic and traditional look. Our grease-resistant papers also offer excellent complex lamination ability for a distinctive look.

### Unique ink-free patterning capability

Genuine Vegetable Parchment is a greaseproof paper that offers the ultimate brand experience. You can color your parchment with a range of BfR- and FDA-approved colors for more vibrant branding.

We also offer unique ink-free patterning possibilities to ensure strong brand recognition and protection against counterfeits.

## Confectionary and baked goods papers



Designed to handle a wide range of printing types, from flexographic to rotogravure  
Paper smoothness from rough machine finished (MF) through machine glazed (MG) to SCK  
Wet strength and water resistance for high-moisture applications  
Wide range of grease-resistant properties, including greaseproof options

High-performance twisting, wrapping and folding papers specially developed for sustainable sweet, chocolate and snack packaging and baked goods bags

## Delicitera® Confectionary Papers

With its impactful shelf presence and renewable properties, our Delicitera® Confectionary Papers drive food packaging differentiation in today's marketplace.

We can help you create a customized solution combining an array of visual, functional and sustainable benefits to set your snack food packaging apart.

## Rocalonde Twisting Papers

- Perfect for laminating and waxing to enhance the appearance of confectionary sweets
- Minimized wax consumption with no compromise on performance
- Excellent printability and high gloss to enrich every color of high quality graphics
- Excellent elongation in cross direction and high tear strength for trouble-free runs on high-speed twist packaging machines
- Great opacity even after waxing - colored sweets will not shine through the attractive wrapping and compromise the brand message

## Cristal Transparent Papers

- Perfect for printing, waxing, or lamination
- Natural wrapping - no converting needed
- Intensified gloss
- Available in colors or completely transparent
- A renewable, recyclable, compostable, sustainable alternative to plastic and film

## Gerstar Glossy Packaging Papers

- For high performance and eye-catching packaging, Gerstar™ glossy packaging helps your packages capture consumer attention.
- Excellent printability
- High mechanical properties for trouble-free converting processes during printing, lamination, and on Form-Fill-Seal (FFS) lines
- Excellent heat-seal resistance of coating

## Dairy, meat and fish processing papers



Sustainable solutions for cheese, meat and fish wrapping and interleaving  
Outstanding grease and humidity resistance  
Excellent surface for lamination and printing  
Transparent or opaque options (even after waxing)

Processing papers from Ahlstrom-Munksjö make packing and interleaving easy for cheese, meat and fish thanks to their outstanding grease and humidity resistance.

### Find your perfect dairy, meat and fish wrapping solution

As a leading food processing supplier, Ahlstrom-Munksjö offers several technologies to meet your packaging needs:

Our Prepera® range, supported by Grease-Gard® and Grease-Gard® FluoroFree® technologies, offers a range of grease resistance levels and wet strength. Our Prepera® Food Processing Papers are used in a wide variety of refrigerated and frozen food applications, including bacon layout, meat and dairy interleave, frozen novelties and carcass and gilet wrap.

Find out more about FluoroFree® and other supporting technologies [here](#).

Our Sulpack® Genuine Vegetable Parchment range offers outstanding wet strength as well as an absolute, natural grease barrier with no chemical additives, making it a proud member of the FluoroFree® family. Thanks to Ahlstrom-Munksjö's unique production process, there are no fibers left on our wrapping paper or in your food products.

Additionally, the proprietary process to obtain Genuine Vegetable Parchment allows us to achieve these wonderful qualities in a 100% cellulose product with no coating, which is certified OK Compost Home and Industrial (EN13432).

### Suitable for direct print or complex lamination

When used as a direct wrap, our paper solutions can be printed. This option provides a more authentic and traditional look. Our grease-resistant papers also offer excellent complex lamination ability for a distinctive look.

## Unique ink-free patterning capability

Genuine Vegetable Parchment is a greaseproof paper that offers the ultimate brand experience. You can color your parchment with a range of BfR- and FDA-approved colors for more vibrant branding. We also offer unique ink-free patterning possibilities, ensuring strong brand recognition and protection against counterfeits.

## Paper straw solutions



Renewable, biodegradable, fiber-based solution  
Complies with direct-food contact regulations  
A trouble-free process on high-speed converting machines  
Good wet strength and gluing ability

A biodegradable, renewable, fiber-based solution for paper straws, enabling the food industry to provide consumers with an alternative to single-use plastic straws

Ahlstrom-Munksjö's CelluStraw™ is a fiber-based solution made of renewable materials. It is specially designed to address emerging initiatives to phase out single-use plastic straws. Paper-based materials will enable key players of the food industry, such as fast-food chains, to demonstrate their high level of commitment to better protection of the environment, while continuing to offer a convenient drinking experience to consumers.

CelluStraw™ consists of specialty paper grades respectively developed for the inner and outer plies of paper straws.

## Sustainable credentials

Renewable, biodegradable and safe for direct-food contact, CelluStraw™ is a fiber-based solution for paper straws offering a sustainable alternative to non-renewable materials. CelluStraw™ is made of virgin fibers sourced from responsibly managed forests. CelluStraw™ papers carry BPI Compostability certification.

## High-speed converting for straight and U-shaped straws

CelluStraw™ runs particularly well on high-speed converting machines. Its high wet strength and mechanical resistance deliver good product integrity, ensuring that paper straws remain in excellent condition once converted and will withstand liquids for a sufficient amount of time.

The range encompasses Cellustraw™ for straight straws and CelluStraw™U for U-shaped straws.

This expanded offering provides the converting industry with an outstanding degree of folding flexibility, required by the U-shaped design straws used in aseptic beverage cartons.

## A "Glocal" production approach

For the paper straw market, we operate on a global technology platform with sites located in Europe and the United States.

## Pet food packaging papers and multiwall bag paper



Crack-fold resistance  
Excellent printability  
Outstanding grease resistance  
Sustainable solutions for inner and outer plies

Sustainable, flexible packaging papers for multiwall bags and pet food bags that are functional and visually attractive, both inside and out.

### Sustainable flexible pet food packaging paper

Dry pet food with high fat content calls for very special bag construction. The inner material must protect the contents, while the outer surface must look good on the shelf –with no grease stains.

Ahlstrom-Munksjö's PawPrint™ range offer a perfect surface for extrusion to optimize converting and provide trouble-free runs on high speed bag-forming line from pouch bags to SOS constructions.

- Our PawPrint™ range includes **Alipack™** and **Grease-Gard® FluoroFree®** inner liners, which have outstanding grease resistance and are available in white or unbleached trulyNatural® fibers.
- Our **Gervalux™** brings a glossy finish combined with crack-fold and grease resistance to outer liners while **Grease-Gard® FluoroFree®** liners can also be used for the outer as a matte alternative.

### Multiwall bags with durable options

Our grease resistance technology also provides durable multiwall options for nonfood items such as charcoal. These products provide a range of tear strength properties. The outer ply offers great print characteristics and superior strength to keep your product securely contained.

## Quick Service Restaurant & food service papers



Excellent heat and grease resistance  
Great converting aptitudes: glueability, printability, lamination, corrugation  
Available in natural, bleached and blended finishes  
Compliance with local food contact regulations (BfR/FDA)

Grease- and heat-resistant papers for fast food packaging such as hamburger wrappers, French fry bags or other greasy food wrapping papers

Our wide range of sustainable, grease-resistant packaging papers fits the evolving needs of Quick Service Restaurant (QSR) and food service packaging manufacturers and brand owners.

## Versatile, grease-resistant packaging paper

Our eco-friendly, paper-based solutions are available with various grease resistance levels and basis weights. Our Servera® papers for QSR are available with natural, bleached or blended finishes.

### Examples of Applications

- Hamburger packaging
- French fry bags
- Sandwich wraps or clamshells
- Corrugated pizza delivery boxes
- Ovenable trays or to-go bags

## Servera® and Grease-Gard® FluoroFree® papers ensure product integrity

Our Servera® product range meets the needs of the evolving and consumer-driven QSR market. Servera® QSR Grease-Resistant Paper is a sustainable solution that offers a wide range of end-use options, ensuring food integrity from preparation until consumption.

Our papers are designed to deliver outstanding grease resistance without the use of fluorochemicals (PFAS). From fast food bags and sandwich wraps to clamshells, our Grease-Gard® FluoroFree® products are designed with performance, sustainability and the next generation in mind, with grease resistance suitable for all QSR applications.

Find out more about FluoroFree® and other supporting technologies [here](#).

Servera® products are available with OK compost HOME and OK compost INDUSTRIAL certification. This certification makes the process easier for our customers who wish to get the OK Compost labels for their finished product.

Launching the next generation of sustainable food packaging solutions, Servera®Ultra offers premium solutions for food packaging needs. Providing grease and water resistance in addition to heat retention, these papers protect package contents without traditional polycoating treatments.

# Snack packaging papers



Grease & oil resistance  
Food release  
Printability  
Ease of converting

Ahlstrom-Munksjö's flexible snack packaging range allows for impactful shelf presence with great sustainability benefits.

Boasting sustainable features, great shelf presence, grease and oil resistance and renewable properties, our CelluSnack™ Snack Packaging Papers drive sustainable food packaging differentiation in today's marketplace.

Create a customized solution that combines an array of visual, functional and sustainable benefits.

- Impactful shelf presence
- Grease and oil resistance
- Food release properties
- Renewable properties
- Transparent packaging
- Glossy outer packaging

## Applications include:

- A wide variety of chips, including tortilla chips
- Biscuits
- Baked snacks
- Cereal & nutrition bars
- Nuts & trail mix sachets
- Granola bars
- Microwave convenience snacks (home/retail)

## Transparent papers for food packaging



Eco-friendly alternative to plastic bags, windows or wrappers  
Various transparency levels available to fit your needs  
Smoothness and high gloss for a unique touch & feel  
Suitable for printing, lamination or waxing

Naturally attract attention with our range of flexible papers. With various levels of transparency, our paper act as an alternative to plastic films.

Renewable, recyclable, compostable and made of natural fibers, our paper-based solutions for window packaging are safe for direct-food contact, making them the perfect plastic-free alternatives for food packaging.

### Play the transparency card

By nature, paper creates a unique emotional experience and distinctive brand perception. Combining the natural power of paper with a touch of transparency gives you a serious edge when it comes to whetting appetites.

Window packaging made with our Cristal™ Transparent Paper give you a powerful, sustainable advantage. Ranging from outstandingly clear to subtly translucent options, we have various transparency levels available to fit your needs.

### Naturally attract attention

Thanks to its unique smoothness, very good printability and nice glossiness, Cristal™ offers a distinctive consumer experience and enhanced shelf appeal.

The range is recyclable (EN13430 norm), OK compost HOME and OK compost INDUSTRIAL (EN13432 norm) certified, making it an ideal plastic-free packaging alternative with strong sustainability credentials.

### Versatile converting and end uses

Cristal™ can be used in an array of converting platforms to create window-bags or window-containers for an all-paper food packaging solution.

Used as sachets, bags or paper windows, main end uses of Cristal™ Transparent Papers include food packaging and non-food packaging, as well as graphics applications such as envelope windows.

## Yogurt bundlewrap packaging papers



Sustainable materials for bundlewrap  
Excellent printability



Excellent stiffness  
Trouble-free on FFS lines

For impeccable yogurt bundlewrap, Ahlstrom-Munksjö papers offer excellent gloss, good printability and high mechanical properties.

Our high-performance, eye-catching yogurt bundlewrap makes yogurt pots stand out at the point of sale.

Ahlstrom-Munksjö Gerstar™ 404 paper range for yogurt bundlewrap can make your products capture consumer attention.

Did you know that stiffness is the defining feature of yogurt pot bundlewrap? Our Gerstar™ 404 I and 404 IR for bundlewrap are what give your yogurt pots the rigidity to stand up and hold the weight of other multipack yogurt pots. In addition to stiffness, Ahlstrom-Munksjö has developed excellent printability features for Gerstar™ 404 I and 404 IR.

The Gerstar™ 404 range meets the strictest requirements of Form, Fill and Seal (FFS) machines.

## Key benefits

- Excellent heat-seal resistance in coating for impeccable yogurt pot lids from the moment of heat sealing until opening
- Superior hot-melt coating for the efficient converting of yogurt pot bundlewrap
- Excellent printability for eye-catching bundlewrap and lids
- High mechanical properties for trouble-free converting processes during printing and lamination, as well as on Form-Fill-Seal (FFS) lines
- Bundlewrap stiffness for added rigidity of yogurt pots

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