

Ahlstrom-Munksjö

FibRoc® Flooring

Solutions for Cushion Vinyl Floorings

Ahlstrom-Munksjö is a leading, global manufacturer of high performance fiber-based solutions, supplying products to the flooring industry for over 40 years.

Cushion vinyl floorings for residential use need to be durable, hygienic and comfortable as well as deliver acoustical and thermal properties.

Our proprietary foam forming manufacturing technology, experienced personnel, plus our reliable and extensive product range guarantee production of high quality floorings.

Ahlstrom-Munksjö FibRoc® Flooring product range for cushion vinyl floorings includes nonwovens made of 100% glass, delivering strength and stability, glass/cellulose providing good smoothness and low permeability as well as glass/polyester enabling flexible and resilient floorings.

Benefits

- ⊕ **Exceptional dimensional stability and strength** – delivering stability and strength for final flooring product
- ⊕ **Controlled rigidity, permeability and thickness** – enabling optimized flooring manufacture
- ⊕ **Excellent compatibility with plastisol** – delivering smooth surface for enhanced gravure printability
- ⊕ **Extensive and sustainable product range** – offering formaldehyde free and biodegradable binder solutions
- ⊕ **Versatile manufacturing technology** – enabling flexible development and customized solutions for customers
- ⊕ **Security of supply** – several qualified manufacturing platforms

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Ahlstrom-Munksjö glass nonwoven product range

Ahlstrom-Munksjö FibRoc® Flooring range for cushion vinyl floorings includes nonwovens made of 100% glass, and tailor-made binder formulations, delivering optimal strength and stability.

Typical product references:

Grade	Description	Basis weight g/m ²	Thickness mm	Air permeability l/m ² s
AW-933G033-30	Glass nonwoven with surface binder G = 10 micron glass fiber	30	0.26	6300
GFT-93GD10-32	Glass nonwoven GD = 6 and 10 micron glass fiber blend	32	0.27	6000
GFT-93G10-35	Glass nonwoven G = 10 micron glass fiber	35	0.31	6200

Widths up to 4200mm, Standard core inner diameter: 152mm, Standard roll outer diameter: 1200mm

Ahlstrom-Munksjö glass/cellulose nonwoven product range

Ahlstrom-Munksjö nonwovens contain glass and cellulose fibers and tailor-made binder formulations. **Our unique glass/cellulose nonwovens provide good smoothness and low permeability.** This product range is also an excellent solution to replace mineral felt in flooring applications. Available in basis weights from 30 to 130g/m².

Typical product references:

Grade	Description	Basis weight g/m ²	Thickness mm	Air permeability l/m ² s
GPFT-77G10C95-35	Glass/cellulose nonwoven G = 10 micron glass fiber	35	0.35	4950
AWP-93G043C7-60	Glass/cellulose nonwoven with surface binder G = 10 micron glass fiber	60	0.45	1750
NGP-93G2P15C7-60	Glass/cellulose nonwoven with pigment coating G = 10 micron glass fiber	60	0.43	2100

Widths up to 4200mm, Standard core inner diameter: 152mm, Standard roll outer diameter: 1200mm

Ahlstrom-Munksjö glass/polyester nonwoven product range

Ahlstrom-Munksjö nonwovens contain glass and polyester fibers and tailor-made binder formulations. **This solution enables flexible and resilient floorings.** Available in basis weights from 30 to 120g/m².

Typical product references:

Grade	Description	Basis weight g/m ²	Thickness mm	Air permeability l/m ² s
GEFT-933G10A-35	Glass/polyester nonwoven G = 10 micron glass fiber	35	0.32	5500
AWE-933G032-37	Glass/polyester nonwoven with surface binder G = 10 micron glass fiber	37	0.33	5400

Widths up to 4200mm, Standard core inner diameter: 152mm, Standard roll outer diameter: 1200mm

Ahlstrom-Munksjö

FibRoc® Flooring

Solutions for Luxury Vinyl Tiles (LVT)

Ahlstrom-Munksjö is a leading, global manufacturer of high performance fiber-based solutions, supplying products to the flooring industry for over 40 years.

Luxury Vinyl Tile (LVT) floorings for residential and commercial use need to be tough, scratch resistant, hygienic and comfortable.

Our proprietary foam forming manufacturing technology, experienced personnel, plus our reliable and extensive product range guarantee production of high quality floorings.

Ahlstrom-Munksjö FibRoc® Flooring product range for LVT floorings consist of various types of glass nonwovens.

Benefits

- ✔ **Exceptional dimensional stability and strength** - delivering stability and strength for final flooring product
- ✔ **Controlled rigidity, permeability and thickness** - enabling optimized flooring manufacture
- ✔ **Excellent chemical compatibility and physical structure for LVT processes** - delivering quality and optimized production efficiency
- ✔ **Extensive and sustainable product range** - offering formaldehyde free and biodegradable binder solutions
- ✔ **Versatile manufacturing technology** - enabling flexible development and customized solutions for customers
- ✔ **Security of supply** - several qualified manufacturing platforms

Ahlstrom-Munksjö glass nonwoven product range

Ahlstrom-Munksjö glass nonwovens contain glass fibers and tailor-made binder formulations. Glass fibers in the nonwovens are of various diameters (10–16 microns) and lengths (10–20mm). Ahlstrom-Munksjö nonwovens are used for LVT as well as for calendaring processes. Available in basis weights from 20 to 130g/m².

Typical product references:

Grade	Description	Basis weight g/m ²	Thickness mm	Air permeability l/m ² s
GFT-93G10-25	Glass nonwoven for LVT G = 10 micron glass fiber	25	0.24	7700
GFT-93K13-30	Glass nonwoven for LVT K = 13 micron glass fiber	30	0.32	8800
GFT-93M18-50	Glass nonwoven for LVT M = 16 micron glass fiber	50	0.50	7400
GFT-93K13-30	Glass nonwoven for calendaring process K = 13 micron glass fiber	30	0.32	8800
GFT-773K13-35	Glass nonwoven for calendaring process K = 13 micron glass fiber	35	0.37	7800

Widths up to 4200mm. Standard core inner diameter: 152mm. Standard roll outer diameter: 1200mm.

Ahlstrom-Munksjö

FibRoc® Flooring

Solutions for Heavy Duty Floorings

Ahlstrom-Munksjö is a leading, global manufacturer of high performance fiber-based solutions, supplying products to the flooring industry for over 40 years.

Heavy duty floorings need to be robust and highly durable for extreme use, as well as having style and comfort for e.g. offices, hospitals, hotels, sport, safety and buses.

Our unique wet-laid and proprietary foam forming manufacturing technologies, experienced personnel, plus our reliable and extensive product range guarantee production of high quality floorings.

Ahlstrom-Munksjö FibRoc® nonwoven product range for heavy duty floorings is the widest in the market with a large combination of fibers: 100% glass, glass/cellulose providing good smoothness and low permeability, glass/polyester enabling flexible and resilient floorings and polyester/cellulose.

Our polyester/cellulose nonwovens can also be used in combination with scrim reinforcement delivering strong internal cohesion to the final flooring product.

Benefits

- ✔ **Exceptional dimensional stability and strength** - delivering stability and strength for final flooring product
- ✔ **Controlled rigidity, permeability and thickness** - enabling optimized flooring manufacture
- ✔ **Excellent compatibility with plastisol** - delivering smooth surface for enhanced gravure printability
- ✔ **Extensive and sustainable product range** - offering formaldehyde free and biodegradable binder solutions
- ✔ **Versatile manufacturing technology** - enabling flexible development and customized solutions for customers
- ✔ **Security of supply** - several qualified manufacturing platforms

Ahlstrom-Munksjö glass nonwoven product range for flooring manufacturers

Ahlstrom-Munksjö glass nonwovens contain glass fibers and tailor-made binder formulations. Glass fibers in the nonwovens are of various diameters (6-16 microns) and lengths (6-20mm). Available in basis weights from 15 to 130g/m².

Typical product references:

Grade	Description	Basis weight g/m ²	Thickness mm	Air permeability l/m ² s
AW-933G033-35	Glass nonwoven with surface binder G = 10 micron glass fiber	35	0.30	5600
GFT-93G10-60	Glass nonwoven G = 10 micron glass fiber	60	0.47	4100
GFT-93GD10-75	Glass nonwoven GD = 6 and 10 micron glass fiber blend	75	0.56	3000

Widths up to 4200mm, Standard core inner diameter: 152mm, Standard roll outer diameter: 1200mm

Ahlstrom-Munksjö glass/cellulose nonwoven product range for flooring manufacturers

Ahlstrom-Munksjö nonwovens contain glass and cellulose fibers and tailor-made binder formulations. **Our unique glass/cellulose nonwovens provide good smoothness and low permeability.** This product range is also an excellent solution to replace mineral felt in flooring applications. Available in basis weights from 30 to 130g/m².

Typical product references:

Grade	Description	Basis weight g/m ²	Thickness mm	Air permeability l/m ² s
GPFT-77G10C80-40	Glass/cellulose nonwoven G = 10 micron glass fiber	40	0.34	3450
AWP-93G043C7-60	Glass/cellulose nonwoven with surface binder G = 10 micron glass fiber	60	0.45	1750
NGP-93G2P15C7-60	Glass/cellulose nonwoven with pigment coating G = 10 micron glass fiber	60	0.43	2100

Widths up to 4200mm, Standard core inner diameter: 152mm, Standard roll outer diameter: 1200mm

Ahlstrom-Munksjö glass/polyester nonwoven product range for flooring manufacturers

Ahlstrom-Munksjö nonwovens contain glass and polyester fibers and tailor-made binder formulations. **This solution enables flexible and resilient floorings.** Available in basis weights from 30 to 120g/m².

Typical product references:

Grade	Description	Basis weight g/m ²	Thickness mm	Air permeability l/m ² s
GEFT-933G10A-35	Glass/polyester nonwoven G = 10 micron glass fiber	35	0.32	5500
AWE-933G032-50	Glass/polyester nonwoven with surface binder G = 10 micron glass fiber	50	0.42	4600

Widths up to 4200mm, Standard core inner diameter: 152mm, Standard roll outer diameter: 1200mm

Ahlstrom-Munksjö wetlaid nonwoven product range for scrim reinforcement manufacturers

For floorings requesting higher performances (safety, sports), Ahlstrom-Munksjö has developed a cellulose/polyester nonwoven with a highly controlled and stable porosity leading to higher productivity at scrim producers and less cleaning.

Our nonwoven also ensures strong internal cohesion to avoid delamination between the different layers in the final flooring product.

Typical product references:

Grade	Description	Basis weight g/m ²	Thickness mm	Air permeability l/m ² s
BR6818025	Polyester/cellulose nonwoven with a soft binder	25	0.093	1800
BR6832020	Polyester/cellulose nonwoven with a stiff binder	20	0.096	2050
BR6834030	Polyester/cellulose nonwoven with a stiff binder	30	0.122	1200

Ahlstrom-Munksjö

FibRoc[®] Flooring

Solutions for Carpets and Carpet Tiles

Ahlstrom-Munksjö is a leading, global manufacturer of high performance fiber-based solutions, supplying products to the flooring industry for over 40 years.

Requirements for carpet and carpet tiles for residential and commercial use are strength and comfort, in addition to good acoustic and thermal properties.

Our unique wet-laid and proprietary foam forming manufacturing technologies, experienced personnel, plus our reliable and extensive product range guarantee production of high quality floorings.

Ahlstrom-Munksjö FibRoc[®] Flooring product range for Carpets and Carpet Tiles includes various types of nonwovens.

Benefits

- ✔ **Exceptional dimensional stability and strength**
– delivering stability and strength for final flooring product
- ✔ **Controlled chemical compatibility with customer's chemistry and processes**
– delivering optimized manufacturing efficiency
- ✔ **Hot tensile strength during processing**
– delivering optimized manufacturing efficiency
- ✔ **Extensive and sustainable product range**
– offering formaldehyde free and biodegradable binder solutions
- ✔ **Versatile manufacturing technology** – enabling flexible development and customized solutions for customers
- ✔ **Security of supply** – several qualified manufacturing platforms

Ahlstrom-Munksjö glass nonwoven product range for carpets and carpet tiles

Ahlstrom-Munksjö glass nonwovens contain glass fibers and tailor-made binder formulations. Glass fibers in the nonwovens are of various diameters (10-16 microns) and lengths (10-20mm). Available in basis weights from 15 to 130g/m².

Typical product references:

Grade	Description	Basis weight g/m ²	Thickness mm	Air permeability l/m ² s
GVC-28K13-35	Glass nonwoven with bio binder K = 13 micron glass fiber	35	0.33	7000
GVC-96M18-50	Glass nonwoven M = 16 micron glass fiber	50	0.50	7400
GVC-96K13C-65	Glass nonwoven K = 13 micron glass fiber	65	0.60	5600

Widths up to 4200mm. Standard core inner diameter: 152mm. Standard roll outer diameter: 1200mm.

Ahlstrom-Munksjö wetlaid nonwoven product range for carpet tiles

Developed to provide strong internal cohesion to avoid delamination between the different layers and bring aesthetic purposes for carpet tile manufacturers.

Typical product references:

Grade	Description	Basis weight g/m ²	Thickness mm	Air permeability l/m ² s
BR6834030	Polyester/cellulose nonwoven with a stiff binder	30	0.122	1200

Widths up to 2400mm, roll diameter up to 1150mm.

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